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Dale J. Block, MD is The Center's physician. A graduate of The Ohio State University and the Medical College of Ohio, Dr. Block is board-certified in Family Medicine and Medical Management. With over 20 years of experience as a practicing family physician, Dr. Block provides his patients at The Center with a unique wellness approach and disease-prevention relationship focusing on holistic wellness care, exercise and nutrition.



Mailing Address:
3511 Wedgwood Lane
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The Villages, Florida 32162



The Center for Health Change

Helping Our Patients to
Become Healthier and
More Productive on Their
Daily Lives



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The Center for Health Change is a direct medical practice. Patients are required to pay an annual membership fee to become a patient of the practice.

In exchange for this annual membership fee, patients receive the following benefits not given to other membership fee practices:

- Personalized 6-month plan including health goals, lifestyle counseling, wellness assessments and optimal aging strategies.
- Same-day or next day appointments.
- Appointments with virtual or on-site visits.
- All the care you need with your doctor.
- 24/7 contact with your doctor by cell phone or electronic mail.
- Assistance in handling medical needs while traveling.
- End of life counseling with patients and families.
- Virtual office visits online.

In order to provide this premium service, The Center for Health Change will limit the size of the practice to 500 total patients.

Primary medical care is provided for all patients of The Center, which is part of the annual membership relation fee. Initially, only straight Medicare will be accepted for services covered under Medicare.



The Center may opt out of Medicare as the practice grows and if healthcare reform changes the reimbursement flow to physicians. No other insurance will be accepted.

Patients choosing to become a patient of The Center are investing in their health much as they would be investing in their financial well-being.

It is an old-fashioned relationship between a personal physician and the patient, which is something lacking in the current health care delivery system.

Care Areas of Wellness Intervention

- Nutrition and obesity management
- Fitness and exercise training
- Stress and behavioral change
- Family and relationship management
- Healthy environment
- Personal and self-care
- Life skills training
- Safety training and injury prevention
- Health communication



Please call for your free 30-minute consultation with Dr. Block to explore whether this medical practice is right for you.

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Open Culture:
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Full-scale manufacturing. cGMP change control.

cGMP Bulk Substance Production and Purification
Scale-up from 100L to 400L. At scale in 400L.



Scale-Up and Fill
Scale-up from 100L to 400L. At scale in 400L. At scale in 400L. At scale in 400L.

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Quality Assurance Services
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Other Services
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RTI | Biologics E65 PUR-Shipper Packout Diagram

Packaging Instructions:

1. Obtain an E65 container.
2. In 2, Bags place 1 each, *Frozen Tuff Gel Pack*. Place 1, *Corrugated Pad* next to the frozen Tuff Pack.
3. Place 1, Bag assembly at either end of the container with the Corrugated Pads facing each other. Fold over but **Do not seal** bags!
4. Place 3, *Refrigerated Tuff Gel Packs*, flat, in a *PE bag*. Insert the filled PE Bag between the 2, previous assemblies. Fold over but **do not seal** bag!
5. Place the pre-packaged Fresh OC Graft into the *Corrugated Box* then close Corrugated Box and seal with tape (tape not shown).
6. Place the filled and sealed Corrugated Box on top of the *Refrigerated Gel Packs*.
7. Place 3, *Refrigerated Tuff Gel Packs* in a PE bag. Place the filled bag on top of the of the Corrugated Box. Press the bag filled with Gel Packs into cavity.
8. Place a corrugated pad **into** the bag and on top of the *Refrigerated Gel Packs*.
9. Place 1, *Frozen Tuff Gel Pack* on top of the corrugated Pads. Fold the PE bag over, but **do not seal** bag.
10. Place and press *Foam Plug* into the container. About $\frac{1}{2}$ " to 1-1/2" of the foam plug should extend out from the top of the container.
11. Fold the container flaps over and seal with packing tape (not shown). Seal the center seam and end seams. The tape pattern should form a H pattern.

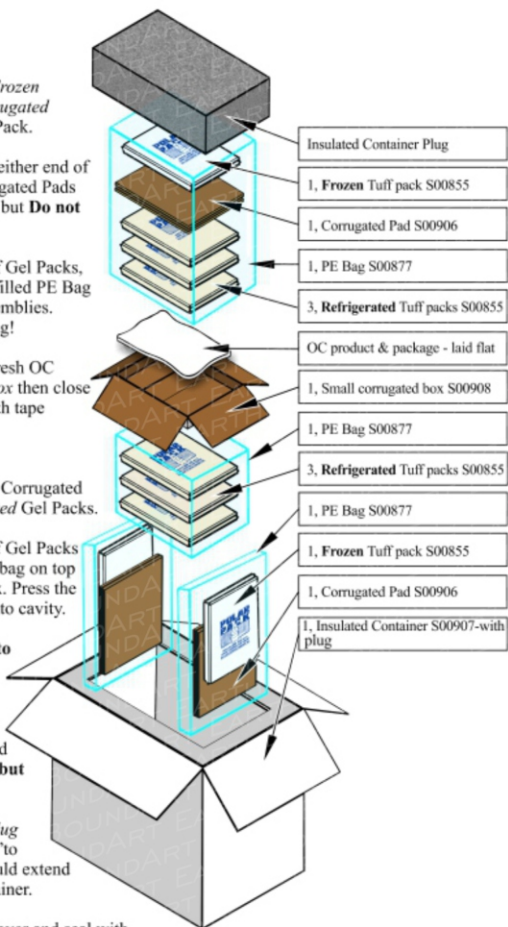


Figure 1: Fresh OC Graft Shipment Packout Diagram

Project No. 07-07319

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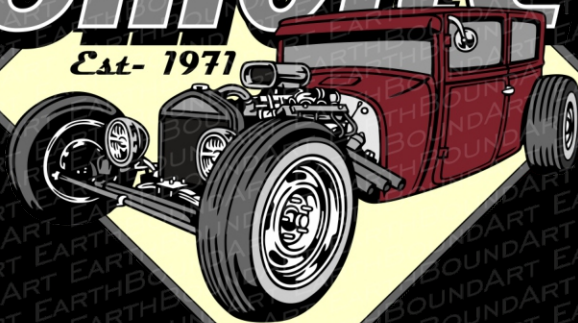


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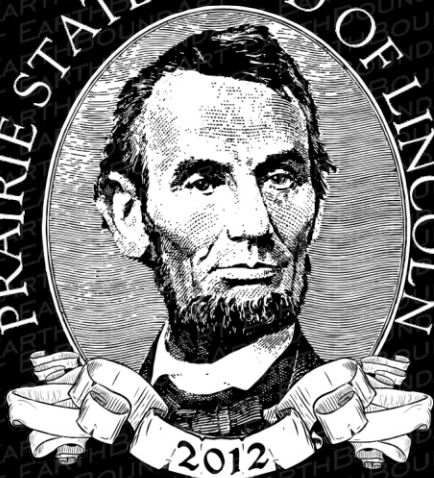


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